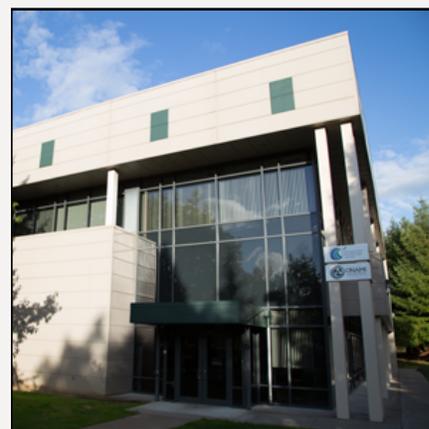


## Experts in Fluoroalkylation

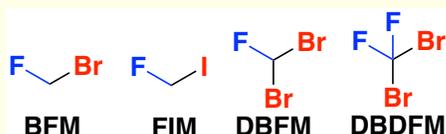
**Company Overview.** Valliscor is a smart chemical manufacturing company that provides fluorinated building blocks such as bromofluoromethane (**BFM**), fluoroiodomethane (**FIM**), dibromofluoromethane (**DBFM**) and dibromodifluoromethane (**DBDFM**) to pharmaceutical, agrochemical, electronics and specialty chemical industries. Founded in 2012, Valliscor is a privately held, limited liability corporation (LLC) based in Corvallis, Oregon (USA) with its manufacturing facility located within the Advanced Technology and Manufacturing Institute (ATAMI). ATAMI offers a modern, well-equipped facility with access to extensive instrumentation services.



### Expertise in Fluoroalkylation

Using proprietary technology, Valliscor manufactures kilogram to commercial scale quantities (>100 kg) of high purity bromofluorinated and iodofluorinated building blocks for the pharmaceutical, agrochemical, electronics and specialty chemical industries. We are well-versed in addressing the regulatory hurdles associated with ozone-depleting substances (including with the US EPA & the EU Climate Action), the Montreal Protocol and shipping around the globe.

**Figure 1.** Select C<sub>1</sub> Fluoroalkylation Reagents Manufactured by Valliscor.<sup>a</sup>



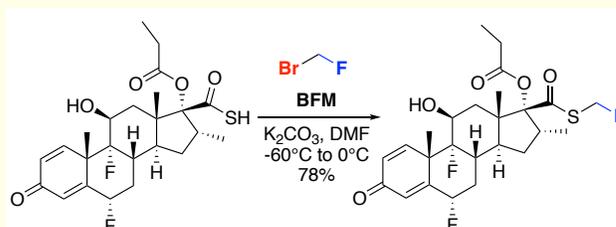
<sup>a</sup> **BFM** = bromofluoromethane (CAS # 373-52-4).  
**FIM** = fluoroiodomethane (CAS # 373-53-5).  
**DBFM** = dibromofluoromethane (CAS # 1868-53-7). **DBDFM** = dibromodifluoromethane (CAS # 75-61-6).

### Bromofluoromethane (BFM)

Valliscor is the only US-based manufacturer and one of the largest manufacturers globally of **BFM**. **BFM's** primary industrial use is in a late-stage fluoromethylation of a thioacid to yield fluticasone propionate (API found in Flonase<sup>®</sup> and Advair<sup>®</sup>) or fluticasone furoate (Breo<sup>®</sup>) (Figure 2). In addition, **BFM** has also proven useful for accessing PET imaging molecules as well as fluoromethylation of enolates, phenols and oximes. Check out our dedicated BFM webpage ([www.valliscor.com/bromofluoromethane](http://www.valliscor.com/bromofluoromethane)) for more information.



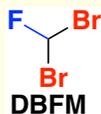
**Figure 2.** Synthesis of Fluticasone Propionate by Glaxo using **BFM**.<sup>a</sup>



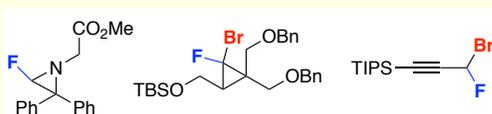
<sup>a</sup> *J. Med. Chem.* **1994**, *37*, 3717-3729.

### Dibromofluoromethane (DBFM)

**DBFM** can be employed in cyclopropanations, alkylations & dipolar cycloadditions (Figure 3). **DBFM** has been demonstrated to cyclopropanate a trisubstituted alkene to access fluoroanalogues of the anti-cytomegalovirus agent cyclopropavir. Others have exploited the carbene-like reactivity of **DBFM** to access fluoromethyl aziridines and their use in dipolar cycloadditions. **DBFM** has been shown to be a good electrophile for alkylation by lithiated acetylides & phosphorous-based nucleophiles.

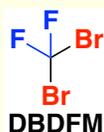


**Figure 3.** Representative Examples of Functional Groups Accessible from **DBFM**.

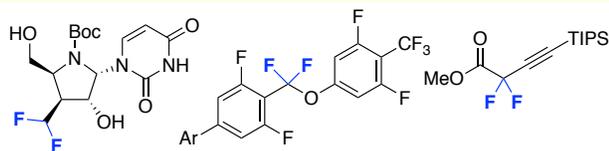


### Dibromodifluoromethane (DBDFM)

**DBDFM** is a useful tool for a wide variety of functionalizations (Figure 4). For example, **DBDFM** has been employed in the difluoromethylenation of aldehydes to introduce a -CF<sub>2</sub>- linker and nucleosides to introduce a -CF<sub>2</sub>H group. **DBDFM** has been reported in numerous patents as a potential component for use in LCD & OLED displays. **DBDFM** has also been used in a range of multi-component couplings and cyclopropanations.



**Figure 4.** Representative Examples of Functional Groups Accessible from **DBDFM**.

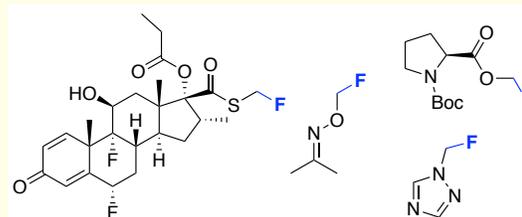


### Fluoroiodomethane (FIM)

**FIM** can serve as an excellent medicinal chemistry surrogate for bromofluoromethane (**BFM**) - offering increased reactivity and reduced regulatory requirements. For example, **FIM** can be used instead of **BFM** in the fluoroalkylation reaction to generate fluticasone propionate. In addition, **FIM** can provide access to a range of fluoroalkylated derivatives (Figure 5). Valliscor offers **FIM** in lab scale to multi-kilogram quantities.



**Figure 5.** Representative Examples of Functional Groups Accessible from **FIM**.



### Other Fluoroalkylation Reagents

Valliscor offers additional fluoroalkylation reagents such as difluoroiodomethane (**DFIM**, CAS # 1493-03-4) and pentafluorobromoethane (**BPFE**, CAS # 354-55-2). An extensive list of our fluoroalkylation reagents can be found on our products webpage ([www.valliscor.com/products](http://www.valliscor.com/products)). In addition, Valliscor draws on our expertise to accomplish custom synthesis projects to access fluorinated compounds for its customers. Let us help you with your fluoroalkylation needs.

**Figure 6.** Representative Examples of Additional Fluoroalkylation Reagents.

